



Prices updated  
10/03/08

## 400T, 410T, 500 Series Treadmills

PART #	DESCRIPTION	Price
<b>BELTS</b>		
BD-17025	Belt, Running - Commercial, 109" : 545, 540,300T, 400T, 410T, 510, 525, 535	\$315.00
BD-10093	OBSOLETE Belt, Running - Extra Long, 127" : 585	\$0.00
BD-10136	OBSOLETE Belt, Drive Motor (36") : 585, 545, 540ST	\$0.00
BD-10187	Belt, Drive Motor: Poly V: 535, 525, 510, 410T, 400T	\$34.75
<b>BRAKE BOX ASSEMBLY &amp; PARTS</b>		
AD-10021	Brake Box Assembly : 585,575 >H12-24400	\$416.75
EC-10608	Brake Box Fan, For AD-10021	\$63.35
<b>CABLES</b>		
AW-10828	OBSOLETE Cable, Console: 585,545,540ST 12 pin connector >K02	\$0.00
AW-10827	Cable, Console : 585/545 15 pin connector >H12 <K02	\$0.00
AW-09584	Cable, Console : 540ST 12 pin connector <H12	\$40.01
AW-15099	Cable, Console, 410T DDMIII, >Q08-16115XXXX	\$30.00
AW-13754	OBSOLETE Cable, Console, 535/410T	\$0.00
AW-11587	OBSOLETE Cable, Console : 525 (need AW-11586 jumper) <J10	\$0.00
AW-12393	Cable, Console, 510/400T	\$20.00
AW-11586	OBSOLETE Cable, Console Jumper : For AW-11587	\$0.00
AW-12311	OBSOLETE Cable, Relay Box to Choke, Spade Conn.(New) - All standard	\$0.00
AW-09585	OBSOLETE Cable, Relay Box to Choke- All Standard DC	\$0.00
<b>CABLES 50HZ</b>		
<b>AW-10827</b>	<b>Cable, Console : 585/545 50Hz &gt;J04</b>	<b>\$0.00</b>
<b>AW-10015</b>	<b>Cable, Console : 585 50Hz</b>	<b>\$26.67</b>
<b>AW-09917</b>	<b>OBSOLETE Cable, Console : 545, 540ST 50Hz</b>	<b>\$0.00</b>
<b>AW-09874</b>	<b>Cable, Console : 525 50Hz</b>	<b>\$35.01</b>
<b>CONSOLE PARTS</b>		
PL-10282	OBSOLETE Cover, Grey Plastic, <b>FRONT</b> : 585, 545	\$0.00
PL-10615	Cover, Grey Plastic, <b>BACK</b> : 585, 545	\$244.00
PL-09244	OBSOLETE Cover, Grey Plastic, <b>FRONT</b> : 540ST	\$0.00
PL-09245	OBSOLETE Cover, Grey Plastic, <b>BACK</b> : 540ST	\$0.00
PL-10644	Cover, Grey Plastic, <b>FRONT</b> : 535,525, 510, 410T, 400T	\$100.02
PL-10614	Cover, Grey Plastic, <b>BACK</b> : 535, 525, 510, 410T, 400T	\$24.59
FS-09147	Clamp, Console (4 per console)	\$4.17
HS-00163	Mounting Screw, Button Head, 5/16-18x3/4: 525 (console)	\$0.50
HS-00226	Mounting Screw, 8-32x1-1/4 phil : (all console covers)	\$0.83
<b>Polar Heartrate</b>		
AD-14177	Heart Rate Transmitter Belt with Watch	\$0.00
<b>CONSOLE LABELS</b>		
<b>-1 = German, -2 = French, -3 = Spanish</b>		
DE-10586	Decal, Console - Set : 585, 545	\$33.34
DE-09650	OBSOLETE Decal, Console - Set ; 540ST	\$0.00
DE-13734	Decal, Console - Set ; 535/410T	\$0.00
DE-10645	Decal, Console - Set ; 525	\$11.25
DE-12392	Decal, Console - Set ; 510/400T	\$20.84
DE-10162	OBSOLETE Decal, Console - Left : 540ST	\$0.00
DE-10163	OBSOLETE Decal, Console - Right : 540ST	\$0.00

DE-13674 Decal, Console, "Trotter" : 535, 525, 510 \$0.83

**CONTROL PANELS (DDM'S)**

AD-10793	(DMD) : 585	>J01- 85500	\$1,283.75
AD-10798	(DMD) : 545 REPAIR ONLY	>J01- 05400	\$0.00
AD-14913G0	DMDIII: 410T (Without EPROM)	>Q08-16115XXX	\$725.00
AD-13551G0	OBSOLETE (DMD) : 535/410T H/R -	>M04 REPAIR ONLY	\$0.00
AD-14000G0	OBSOLETE (DDM) : 510/400T (Without EPROM)	REPAIR ONLY	\$0.00
AD-10006	(DMD) : 585		\$1,630.33
AD-09989	OBSOLETE (DMD) : 545	REPAIR ONLY	\$0.00
AD-11370	OBSOLETE (DMD) : 525X - 10mph/12%,	>J08	\$0.00
AD-10802	OBSOLETE (DMD) : 525,	>J1- 32200	\$0.00
AD-10002	OBSOLETE (DMD) : 525		\$0.00
AD-10920	OBSOLETE (DDM) : 540ST	>H12-18814 REPAIR ONLY	\$0.00
AD-09644	OBSOLETE (DDM) : 540ST	REPAIR ONLY	\$0.00

**CONTROL PANELS (DDM'S) 50HZ**

V1=GERMAN, V2=FRENCH, V3=SPANISH

AD-10793	DMD - 585 50Hz	>J04	\$1,283.75
AD-10798	DMD - 545 50Hz	>J04	\$0.00
AD-10802	OBSOLETE DMD - 525 50Hz	>J04	\$0.00
AD-11370	OBSOLETE DMD - 525X, 10mph/12%	>J08	\$0.00
AD-10040	DMD - 585 50HZ		\$1,350.27
AD-10035	DMD - 545 50HZ		\$1,308.60
AD-10024	DMD - 525 50HZ		\$1,230.25

**CONTROL PANEL (DDM) PARTS**

AW-13862	Heart Rate Pickup & Cable Assy, 535/510/410T/400T		\$53.34
LD-00003	LED Block, 3 Color 5x7 Matrix	(14 per board)	\$16.09
LD-00002	LED Block, 7 Segment Amber, Speed (3)		\$4.25
LD-10847	LED Block, 7 Segment Green, Elevation (2)		\$5.00
AF-10878	OBSOLETE Switch Panel Assy.- 585/545		\$0.00
AX-14059	OBSOLETE Switch Panel Assy. - 535X/410T	<Q08-16115XXX	\$0.00
	Longer Pems.	Used on AD-13551G0 DDMII	
SW-13733	Switch Membrane 535/410T	>Q08-16115XXX	\$227.50
	↑ Ribbon to the right side. Needs AF-15140		
AF-15140	Mount 410T- Use with SW-13733	>Q08-16115XXX	\$12.50
	↑ Sorted Pems.	Used on AD-14913G0 DDMIII	
AX-14422	Switch Panel Assy. - 510/400T		\$189.00
AF-10877	OBSOLETE Switch Panel Assy. - 525	(+ & - on left ; ^ & v on right)	\$0.00
AF-09784	OBSOLETE Switch Panel Assy. - 540ST		\$0.00
HS-11977	Screw, Mounting - 8-32 x 3/8: DDM - All		\$0.50
HS-11894	Screw, Mounting - 6-32 x .25: Overlay - All		\$0.15

**CONTROL PANEL PARTS-50HZ**

1=GERMAN, 2=FRENCH, 3= SPANISH

AF-10878	OBSOLETE Switch Panel Assy. - 585/545ST		\$0.00
AF-10877	OBSOLETE Switch Panel Assy. - 525		\$0.00
AF-09784	Switch Panel Assy. - 540ST		\$0.00

**CONTROL PANEL E-PROMS**

EC-13751	E Prom, Program Chip, Rev 1.18 - 535/410T		\$25.01
EC-11372	E Prom, Program Chip, Rev 1.62 - 525X, 12%	>J08	\$21.00
EC-15097	OBSOLETE E Prom, Program Chip, Rev 1.26 - 410T DDM III	>Q08-16115XXXX	\$0.00
EC-12385	E Prom, Program Chip, Rev 1.24 - 510/400T Universal rev.1.15	>L12	\$9.98
EC-10599	E Prom, Program Chip, Rev 1.12 - 585		\$16.67
EC-10583	OBSOLETE E Prom, Program Chip, Rev 1.12 - 545		\$0.00

EC-10803	E Prom, Program Chip, Rev 1.58 - 525 60/50Hz.	>J1- 32200	\$14.50
EC-10592	E Prom, Program Chip, Rev 1.12 - 525		\$16.67
EC-10918	E Prom, Program Chip, Rev. 2.09 - 540ST	>H12-18814	\$16.67
EC-10576	E Prom, Program Chip, Rev. 1.93 - 540ST		\$16.67
EC-10576	E Prom, Program Chip, Rev. 1.47 - 540ST- Old 2 Button start		\$16.67

#### CONTROL PANEL E-PROMS - 50HZ

<b>EC-10794</b>	<b>E Prom, Program Chip, Rev 1.58 - 585 50HZ</b>	<b>&gt;J04</b>	<b>\$14.50</b>
<b>EC-10799</b>	<b>E Prom, Program Chip, Rev 1.58 - 545 50HZ</b>	<b>&gt;J04</b>	<b>\$14.50</b>
<b>EC-10803</b>	<b>E Prom, Program Chip, Rev 1.58 - 525 50HZ</b>	<b>&gt;J04</b>	<b>\$14.50</b>
EC-11495	OBSOLETE E Prom, Program Chip, Rev 1.58 - 585 Ger/French- 60/50Hz		\$0.00
<b>EC-11496</b>	<b>E Prom, Program Chip, Rev 1.58 - 545 Ger/French- 60/50Hz</b>		<b>\$19.40</b>
<b>EC-11494</b>	<b>E Prom, Program Chip, Rev 1.58 - 525X Ger/French- 60/50Hz</b>		<b>\$16.67</b>
<b>EC-10651</b>	<b>E Prom, Program Chip, Rev 1.12 - 545 50HZ</b>		<b>\$16.67</b>
<b>EC-10904</b>	<b>E-Prom, Program Chip, Rev 2.09 - 540ST 50HZ</b>	<b>&gt;H11-04460</b>	<b>\$16.00</b>

#### DECKS

DK-14181	Deck, Flex, 18.65x47.38x.906, 535/510/410T/400T	>N02	\$226.00
DK-09688	Deck, Wood, Waxed - Regular, 47.4" :545, 540, <b>535, 510</b>	<N02	\$237.50
DK-09604	Deck, Wood, Waxed - Extra Long, 55.4" : 585		\$393.41
HX-14186	Rubber Mnt, Flex Deck, 65lb, <b>MIDDLE</b>	(marked with RED dot)	\$4.00
HX-14187	Rubber Mnt, Flex Deck, 50lb, <b>FRONT</b>		\$3.90
HW-14423	Washer, Countersunk, for flex rubber mnts	(front & middle)	\$0.50
HW-00431	Washer, Flat 1/4"	(15 for reg, 17 for CT)	\$1.67
HW-10867	Washer, Large, 1/4" for deck bolts	(15 reg, 17 CT)	\$0.50
HW-00180	Washer, Lock, 1/4"	(15 for reg, 17 for CT)	\$0.25
HS-15763	Bolt, Flat Hd, C-Sunk, 1/4-20x3/8, for flex rubber mnts	(front & middle)	\$0.25
HS-11874	Bolt, 1/4-20x3/4	(15-reg, 17-CT)	\$0.20

#### DRIVE MOTOR - DC : 60 Hz

MR-10235	Motor, w/o Power Cord, Pulley & Wiring : For All DC Machines		\$975.00
AM-11329	OBSOLETE Motor w/ Pulley, Speed Sensor & Base:525X 10mph		\$0.00
AM-09703	Motor w/ Pulley & Speed Sensor : 585, 575CT, 540		\$937.71

#### DRIVE MOTOR- DC - 50HZ

<b>MR-13677</b>	<b>OBSOLETE Motor, 2.5 Hp 180 V : 585, 545, 540ST</b>	<b>&gt;K11</b>	<b>\$0.00</b>
<b>MR-12274</b>	<b>Motor, 2.0 Hp 180 V : 525</b>		<b>\$842.80</b>
<b>AM-09918</b>	<b>Motor, 2.0 Hp Base Assy.w/Pulley, Sensor, Choke &amp; Cap. 50Hz D.C.</b>		<b>\$1,148.58</b>
<b>AM-09919</b>	<b>OBSOLETE Motor, 2.0 Hp w/Speed Sensor &amp; Pulley. 50Hz D.C.</b>		<b>\$0.00</b>

#### DRIVE MOTOR PARTS

SK-15891	Brush Kit	(includes 2 brushes)	\$50.00
HX-10300-2	Brush Cap - For DC Motors, ALL		\$6.60
EH-14257	Brush Seater/Commutator Cleaner, Box of 4		\$35.00
CA-10432	Capacitor - Filter (7700 µF) : All DC Machines		\$71.61
EH-10437	Tie Wraps for Filter Capacitor : All DC Machines		\$1.67
EC-13810	Choke Assy, Universal 60Hz		\$167.00
GR-10034	OBSOLETE Gear, Speed Sensor(22 teeth) : 585,545,575,540ST,540		\$0.00
GR-13875	Gear, Speed Sensor, 535, 525, 510, 410T, 400T		\$15.00
HX-11593	Key, 3/16x1-3/16, Drive Pulley		\$1.00
FW-09392	OBSOLETE Motor Flywheel -18lbs, 6.75" :525		\$0.00
FW-10161	Motor Flywheel - 24lbs, 6.75" : 585, 545, 540ST		\$261.72
FS-10853	Motor Mount Base, Tension Adjustment Plate : 525 <b>8mph</b>		\$19.00
AF-13851	Motor Mount Base, Tension Adjustment Plate : 535, 525X, 510, 410T, 400T		\$20.00
AF-10858	Motor Mount Base Plate : All DC Units-		\$36.67
HS-00266	Mounting Bolt, 5/16-18x3/4" Hex		\$0.50
HN-10002	Mounting Nut, 5/16-18, Nyloc		\$0.50

EH-10059	Rubber Boot, Capacitor Terminal Insulator		\$1.75
HS-00939	Set Screw, 5/16-18x1/2", Flywheel		\$0.50
KET-20785	Kit,Low Profile Retrofit, <b>OWNER</b>	(wire nut, tye, tape for a single unit)	\$0.00
KET-20817	Kit,Low ProfileRetrofit, <b>SPx100</b>	(wire nut, tye, tape for 100 units)	\$0.00
<b>EXTERNAL BRUSH, (on drive shaft)</b>			
FS-12251	Bracket, External Brush Holder		\$0.20
FS-12257	Bracket, External Brush Housing		\$0.60
EH-12250	Brush, External, Motor		\$1.25
HX-12244	Spring, Compression, External Brush		\$0.15

#### DRIVE MOTOR PARTS - 50HZ

<b>SK-15892</b>	<b>Brush Kit, 180V Motor, One Pair</b>		<b>\$65.00</b>
<b>CA-10504</b>	<b>Capacitor, Filter - 50Hz ; 540ST</b>		<b>\$118.36</b>
<b>EC-11438</b>	<b>Choke assy - 50Hz Standard</b>		<b>\$150.00</b>
<b>AX-11450</b>	<b>Choke assy - 50Hz Low Profile</b>		<b>\$124.13</b>
<b>AF-12512</b>	<b>Plate, Motor Base : 2.5 Hp Motor - required with 2.5 Hp</b>	<b>&lt;K11</b>	<b>\$43.21</b>

#### DRIVE MOTOR PULLEYS

PW-11197	Drive Motor Pulley, 1.5" : 525		\$30.00
PW-11197	Drive Motor Pulley, 1.867" : 525X <b>10mph</b>		\$30.00
PW-10134	Drive Motor Pulley, 3.95" : 585, 545, 540ST		\$28.34
HX-11593	Key, Drive Pulley, 3/16 x 1-3/16		\$1.00

#### ELEVATION ASSEMBLIES (W/ MOTORS)

AE-12643	Elevation Assy, <b>25%</b> Standard	<b>&gt;L01</b>	\$841.84
AE-12644	Elevation Assy, <b>15%</b> Standard, 540ST, 545	<b>&gt;L01</b>	\$810.16
AE-10007	Elevation Assy, <b>25%</b> , 585	<b>&gt;H12-24400 &lt;L01</b>	\$778.49
AE-09997	OBSOLETE Elevation Assy, <b>15%</b> , 545, 540ST	<b>&gt;H12-18814</b>	\$0.00
AE-09966	OBSOLETE Elevation Assy, 585 50Hz		\$0.00
AE-09930	OBSOLETE Elevation Assy, 545/540ST 50Hz		\$0.00
AE-09599	OBSOLETE Elevation Assy, 540ST	<b>&lt;H12-18814</b>	\$0.00

#### ELEVATION MOTORS (ONLY)

AM-13404	OBSOLETE Elevation Motor, <b>6-Pin</b> , Standard 60Hz,	<b>&gt;L01</b>	\$0.00
AM-09998	Elevation Motor, <b>5-Pin</b> : 585, 545, 540ST	<b>&gt;J01</b>	\$430.00
AX-14001	USE MR-13867 Elevation Motor, <b>12%</b> , Kit w/ E-Prom : 525X	<b>&gt;J08</b>	\$0.00
MR-13867	Elevation Motor, <b>12%</b> , black tube nut : 525X <b>&gt;J08</b> , 535, 510, 400T, 410T		\$345.07
MR-13866	OBSOLETE Elevation Motor, <b>12%</b> , 50Hz, 220V : 525X <b>&gt;J08</b> , 535, 510, 400T, 410T		\$0.00
AM-09598	Elevation Motor Only (Long) : 540ST		\$410.08
AM-13405	OBSOLETE Elevation Motor, Standard 50Hz	<b>&gt;L01</b>	\$0.00
AM-09931	OBSOLETE Elevation Motor Only ;585,545,540ST 50Hz		\$0.00

#### ELEVATION ASSEMBLY CABLES

AW-13387	OBSOLETE Cable, Relay Box to Elvation Motor, 60 Hz, 6 Pin w/ jumper	<b>L01&gt;</b>	\$0.00
AW-13386	Cable, Relay Box to Elvation Motor, 50 Hz, 6 Pin w/ jumper	<b>L01&gt;</b>	\$22.05
AW-11094	OBSOLETE Cable, Relay Box to Elevation Motor: Standard	<b>Use AW-13387</b>	\$0.00
AW-10869	Cable, Relay Box to Elevation Motor: Low Profile		\$4.17
AW-09792	Cable, Elevation Assembly Wiring Harness	(for AM-09598)	\$6.25
AW-10892	Cable, Relay box to Elevation potentiometer: Standard		\$12.45
AW-10031	Cable, Relay box to Elevation potentiometer: Low Profile		\$18.00

#### ELEVATION ASSEMBLY PARTS & HARDWARE

FS-07200	Aluminum Wear Plate, Top plate: Standard Assy.-	(4 per)	\$0.22
FS-07201	Aluminum Wear Plate, notched bottom plate: Standard Assy.- 4 per		\$0.22
FM-07202	Aluminum Guide Blocks: Standard Elevation- 8 per assy.		\$2.00
FS-11201	Aluminum Trunion Clamp: For tube nut- 525X	<b>&gt;J12</b>	\$1.05
FS-11498	Angle Mount Cross Brace: All - NEW 6/1/93- retrofittable with FS-07219		\$10.84
AF-11202	Assy, Elevation Rod, Struts & Wheels : 535,525x <b>&gt;J8</b> ,510,410T,400T		\$88.52

AE-09667	Assy, Elevation Rod, Struts & Wheels : 525		\$73.35
HS-00249	Bolt, 3/8-16x1-3/4" - guide block mntng		\$0.60
FS-09416	Bracket, Aluminum, Limit Switch		\$2.50
HX-10499	Brake Assy, Disk Type, : 540ST, 545, 585	(current)	\$140.03
HB-00377	Bushing, Side Plate -1/2" Brass		\$1.67
HX-00217	Bushing, Rubber Mounting		\$1.67
AE-14751	OBSOLETE Casing, Elevation Motor, TOP		\$0.00
GR-09204	Gear, (12 Tooth) - Drive Gear		\$22.09
GR-10090	Gear, 1/2" Bore, Pot Drive Gear, on motor shaft		\$23.76
GR-09131	Gear Rack, <b>LEFT</b> Side : 545, 540ST		\$20.00
GR-09182	Gear Rack, <b>RIGHT</b> Side : 545, 540ST		\$25.01
GR-09208	Gear Rack, <b>LEFT</b> Side : 585		\$30.01
GR-09209	Gear Rack, <b>RIGHT</b> Side : 585		\$30.01
FS-11499	OBSOLETE Gear Rack Support Cross Brace : 585, New		\$0.00
FS-09222	OBSOLETE Gear Rack Support, Cross Brace: 585, Old		\$0.00
HX-11576	Key, Woodruf, 1/8" x 1/2"		\$0.32

**If replacing LEFT, RIGHT or Rear mounting plates before 6/1/93, replace all three**

AF-11434	Mounting Plate, Rear : New 6/1/93- 585,545,540ST		\$18.00
FS-11435	Mounting Plate, <b>LEFT</b> Side : New 6/1/93 - 585,545,540ST		\$13.70
FS-11436	Mounting Plate, <b>RIGHT</b> Side : New 6/1/93 - 585,545,540ST		\$13.70
HS-11485	Screw, Trunion Mntng, Tube Nut to Elevation: 10-32x3/8 hex-	<b>&gt;J12</b>	\$0.22
HS-00163	Screw, Socket - Button Head, 5/16-18x3/4"		\$0.50
HS-00266	Bolt, 5/16-18x3/4" Hex		\$0.50
HN-10002	Nut, 5/16-18, Nyloc		\$0.50
HP-10188	Pin, Cotter, 3/32x3/4	(tube nut end)	\$1.25
HP-10228	Pin, Cotter,	(motor to frame)	\$0.50
HP-10192	Pin, Medalist	(tube nut end)	\$1.67
HP-10191	Pin, Medalist	(motor to frame)	\$1.67
FM-09273	Pivot Block, Aluminum - 525,510		\$7.00
EH-10020	Rubber Boot, Capacitor Terminal Insulator		\$2.00
SW-00258	Switch, Upper or Lower Limit : 585, 545, 540ST		\$6.66
CN-00146	Switch connector, Microswitch Molex Conn.- 540ST		\$1.67
Ha-14262	Tube Nut, <b>Black 12%</b> : 510, 525, 535, 400T, 410T		\$107.77
AX-09567	Wheel Assy : 585, 545, 540ST	(with nuts & bolts)	\$13.34
CW-10198	Wheel,Elevation- 510, 525, 535, 400T, 410T		\$2.08

**ELEVATION SENSORS & PARTS**

AX-09669	OBSOLETE Potentiometer Assy- 510,525	(bracket, gear & wiring)	\$0.00
AX-11854	Potentiometer Assy- 525X, 535, 400T, 410T 12%	(bracket, gear & wiring)	\$32.87
AX-09836	OBSOLETE Potentiometer Assy- 585, 545, 540ST	(bracket, gear & wiring)	\$0.00
RE-10200	OBSOLETE Potentiometer, 1 k ohms : 510, 525		\$0.00
RE-00465	OBSOLETE Potentiometer, 5 k ohms : 585, 545, 540ST		\$0.00
AX-09674	Potentiometer Belt, 10.3" : 510, 525, 525X, 535, 400T, 410T		\$16.67
HS-10206	Potentiometer Belt Mounting Bolt, #9x15-0612		\$1.00
HN-00307	Potentiometer Belt Mounting Nut, 8-32 nyloc stl.		\$0.33
GR-09276	OBSOLETE Potentiometer Gear -510, 525		\$0.00
GR-11853	Potentiometer Gear, <b>12%</b> : 510, 525, 525X, 535, 400T, 410T,		\$13.25
GR-10094	Potentiometer Gear, 21 Tooth : 585		\$25.01
GR-09051	Potentiometer Gear, 19 Tooth : 545, 540ST		\$15.00
HX-00516	Potentiometer Spring : 510, 525		\$1.67

**FOOT PADS (RUBBER FEET)**

HX-08570	Foot Pad, Rubber Bumper: All		\$5.00
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HS-00399	Foot Pad, Mounting Screw, #6/32 x 1"	(older)	\$1.67
HN-11585	Foot Pad, Mounting Nut, #6-32	(older)	\$0.50
HS-00763	Foot Pad, Mounting Screw, #10/32 x 7/8"	(newer)	\$1.67
HN-00401	Foot Pad, Mounting Nut, #10-32	(newer)	\$1.67

#### FRAME ASSEMBLIES

FS-09025	Frame Support, Rear Bumper Cross Brace		\$5.00
AF-11179	Frame Assembly- w/Stripes - 585CT	>J05	\$408.42
AF-11178	Frame Assembly - w/Stripes. - 545ST	>J06	\$361.74
AF-13747	OBSOLETE Frame Assembly - w/stripes 535 USE SK-16375 + DK-14181	<N02	\$0.00
AF-11176	OBSOLETE Frame Assembly - w/Stripes, 525 USE SK-16375 + DK-14181	>J05	\$0.00
AF-12394	OBSOLETE Frame Assembly - w/stripes 510 USE SK-16375 + DK-14181	<N02	\$0.00
AF-10009	Frame Assembly- w/Stripes - 585CT		\$375.08
AF-09992	Frame Assembly - w/Stripes. - 545ST		\$327.57
AF-11354	Frame Assembly - w/Stripes - 540ST		\$373.48
SK-16375	Frame Assembly - 400T/410T/510/535 with decals and feet, Flex Deck,	>N02	\$490.00

#### FRONT HOOD COVERS

PL-10175	Grey Plastic Hood Cover : 510, 525, 525X, 400T, 410T		\$390.00
PL-10284	OBSOLETE Grey Plastic Hood Cover : 585		\$0.00
PL-10164	OBSOLETE Grey Plastic Hood Cover : 545, 540ST		\$0.00
HX-00288	Front Hood Cover: (tinnerman) Mounting Studs : All		\$1.67
HX-00283	Front Hood Cover: (tinnerman) Stud Frame Clips: All		\$0.25

#### FRONT ROLLERS

AL-09619	Front Roller : (w/o Sheave) : 2.5" : 585, 545, 540ST		\$238.38
AL-11978	Roller Assy w/4.5" Plastic Pulley, L.P. : 525, 535, 510, 410T, 400T	>N03	\$125.03

#### FRONT ROLLER PARTS

HS-00196	Mounting Bolt, Sheave - 5/16x18x7/8" Hex - All Standard		\$0.42
HS-15572	Mounting Bolt, Sheave - 1/4-20x7/8" Hex - 400T, 410T		\$0.50
HS-10195	Mounting Bolt, Sheave- 5/16x1" Soc. Hd: 525		\$1.67
HW-00165	Mounting Lock Washer, Sheave- 5/16": All		\$0.50
HS-10435	Tracking Adjustment Bolt, 3/8 -16x3": 525		\$1.67
HS-10142	Tracking Adjustment Bolt, 1/2-13x4" : 585, 545, 540ST		\$1.67

#### FRONT ROLLER SHEAVES

FW-09280	Front Roller Sheave,3lbs, 4.5" : 510, 525		\$70.01
PL-13565	Front Roller Sheave, Plastic, 10 groove, 4.5" :510, 525, 525X, 400T, 410T		\$25.01
FW-10135	Front Roller Sheave,12lbs, 8.25" : 540ST, 545, 585		\$170.03
HS-11874	Screw, 1/4-20x3/4	(plastic sheave mounting)	\$0.20
HN-00117	Nut, 1/4-20,	(plastic sheave mounting)	\$0.50

#### HANDRAILS

AC-09643	OBSOLETE Handrail, <b>LEFT</b> ,Support Rail- 540ST, 545, 585		\$0.00
FT-09243	Handrail, <b>LEFT</b> , 540ST, 545, 585		\$65.01
AF-10016	Handrail, <b>LEFT</b> , Stanchion -510, 525, 525X, 535, 400T, 410T	>J05	\$21.00
AF-10017	Handrail, <b>LEFT</b> -Stanchion w/insert & screws - 510, 525, 525X, 535, 400T, 410T	>J05	\$35.01
AC-09642	OBSOLETE Handrail, <b>RIGHT</b> , Support Rail : 585, 575CT, 540ST, 545		\$0.00
FT-09242	Handrail, <b>RIGHT</b> , 540ST,545, 585		\$65.01
AF-10018	Handrail, <b>RIGHT</b> ,Stanchion - 510, 525, 525X, 535, 400T, 410T	>J05	\$21.00
AF-10019	Handrail, <b>RIGHT</b> , Stanchion w/insert & screws -510.525, 525X, 535, 400T, 410T	>J05	\$35.01

#### HANDRAIL PARTS

HX-00294	OBSOLETE Grip, Foam Rubber : 585, 545, 575, 540		\$0.00
HX-13725	OBSOLETE Grip, Closed End, 1" Sq, 510, 525, 525X, 400T, 410T		\$0.00
HS-00163	Mounting Screw, Button Head, 5/16-18 x 3/4: 525	(console)	\$0.50
HS-00370	Mounting Set Screw, Allen Head, 1/4-20 x 1/4":	(standard frame)	\$1.67
HS-00912	Mounting Screw, Button Head, 1/4-20x1/2":	(standard handrail)	\$1.67

HN-10002	Mounting Nut, 5/16-18 Nyloc :510, 525, 525X, 535, 400T, 410T	(stanchion)	\$0.50
HS-00985	Mounting Screw, #8-18 x .38 Self Tap, Black	(stanchion insert)	\$0.50
PL-10183	Side Stanchion Insert, Gray Plastic, LEFT 510, 525, 525X, 400T, 410T		\$20.00
PL-10184	Side Stanchion Insert, Gray Plastic, RIGHT 510, 525, 525X, 400T, 410T		\$20.00

### DECALS (FRAME)

DE-00931	OBSOLETE Decal: Belt Tension		\$0.00
DE-10288	OBSOLETE Decal: Belt Caution		\$0.00
DE-10243	OBSOLETE Decal: Caution, High Voltage		\$0.00
DE-11180	OBSOLETE Decal: Side,"TROTTER"- Large		\$0.00
DE-11181	Decal: Side,"Trotter"- Small,	>J06	\$11.35
DE-11184	Decal: Side,"585"	>J06	\$8.50
DE-11192	OBSOLETE / Decal: Side,"545"	>J06	\$0.00
DE-11190	Decal: Side,"540"	>J06	\$16.05
DE-13735	Decal: Side, "535"		\$0.00
DE-11186	Decal: Side,"525"	>J06	\$7.75
DE-12395	Decal: Side, "510"		\$7.50
DE-10587-1	OBSOLETE Decal: Side,"545"- RIGHT		\$0.00
DE-11511	Decal: Side Stripe, 585 New after J6		\$20.00
DE-11510	OBSOLETE Decal: Side Stripe, 545	>J06	\$0.00
DE-11187-1	Decal: Side Stripe, LEFT - 535, 525, 510		\$11.50
DE-11187	Decal: Side Stripe, RIGHT - 535, 525, 510		\$11.50
DE-10202	Tape, Wing Walk, Foot Placement, 3.5 x 20" : ALL MODELS		\$12.10

### MANUALS

LT-10640	Owners Manual : 585, 545		\$25.00
AX-12935-5	OBSOLETE Owners Manual & Hardware Kit: 585, 545		\$0.00
LT-13880	Owners Manual : 535		\$25.00
AX-12935-17	Owners Manual & Hardware Kit: 535		\$25.00
Call	Owners Manual : 525X- 10mph/ 12%grade (LT-11528)		
LT-12396	Owner's Manual : 510, 400T		\$25.00
AX-12935-16	Owners Manual & Hardware Kit: 510, 400T		\$25.00
LT-10216	OBSOLETE Owners Manual : 540ST		\$0.00
AX-12935-1	Owners Manual & Hardware Kit: 540ST		\$25.00

### PAINT

PT-10880	Touch Up, Bottle, Dark Grey. - Powder Coat		\$26.67
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### REAR ROLLERS

AL-09620	OBSOLETE Rear Roller, 2.5" :510, 525, 525X, 535,540ST, 545, 585		\$0.00
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### REAR ROLLER PARTS

HB-00188	Rear Roller, Bronze Washer		\$1.75
HW-00590	Rear Roller, Nylon Bushing		\$1.75
PL-13935	OBSOLETE Extrusion, REAR, Guard, Deck	N05>	\$0.00
FS-09246	Rear Roller, Safety Cover Guard - Grey : 540ST, 510, 525,535, 545, 585	<N05	\$5.00
HS-00985	Rear Roller, Safety Cover screw - 8-14x3/8" ; All Models		\$0.50
HS-00261	Rear Roller, Tracking Adjustment Bolt, 1/2-13x5.5"		\$1.67
HN-10029	Rear Roller, Tracking Adjustment Nut : 1/2"-13, All DC Models		\$1.75

### RELAY BOXES

AR-13367	Relay Box Assy, 115 Volt: Standard 60Hz, REPAIR ONLY After sS/N See Below		\$0.00
	585>H11-85430	545>H11-05165	540ST>H12-18814
AR-13873	Relay Box,115 Volt: Low Profile,510, 525X, 535, 400T, 410T	REPAIR ONLY	\$0.00
		525 >H11-31758	
AR-09994	Relay Box Assy, 115 Volt : 585, 545	<H11 REPAIR ONLY**	\$0.00
AR-09849	Relay Box Assy, 115 Volt : 525	<H11 REPAIR ONLY**	\$0.00

**\*\* Must include DDM and DDM cable for the repair, otherwise,NON-REPAIRABLE**

RELAY BOXES - 50HZ			
AR-13368	Relay Box Assy, 240v/50Hz - Standard,	>L01	\$785.16
AR-09921	Relay Box Assy, 220V/50Hz- 540ST	<J04	\$933.52
AR-10037	Relay Box Assy, 220V/50Hz-585/545	<J04	\$833.50

RELAY BOX PARTS			
AW-10893	Cable, Console Jumper: 540ST, 545, 585	(for AW-10828)	\$42.51
AW-11586	OBSOLETE Cable, Console Jumper : 510, 525, 535, 400T, 410T	(for AW-11587)	\$0.00
AW-10913	Cable, Crydom to Choke, Low Profile	(2 wire yellow jacket cable)	\$13.25
AW-13387	Cable, Elvation Motor, 6-Pin w/ Jumper, Standard		\$0.00
AW-10869	Cable, Elevation Motor: Low Profile		\$4.17
AW-09574	Cable, Gate Jumper - RED & BROWN to Gentrion		\$1.25
AW-09577	Cable, BLACK Jumper w/ YELLOW connectors from AC switch to line filter		\$3.25
AW-09579	OBSOLETE Cable, BLACK Jumper from 20 to 3 amp fuse to circuit board		\$0.00
AW-09580	Cable, Jumper from 3Amp	(fuse to circuit board)	\$0.90
AW-09581	Cable, Jumper, BLACK, Filter Jumper/ Short Fuse To Fuse		\$1.55
AD-10912	Circuit Board - All D.C	>H11	\$855.00
EF-12367	Fuse, 20Amp Slo-Blo : All DC Models		\$3.00
EF-10043	Fuse, 3Amp : All DC Models		\$1.67
EF-00285	Fuse Holder with Screw-On Cap		\$4.25
EF-12364	Fuse Holder, Snap-In, New Style		\$5.67
EF-12365	Fuse Cap	(for EF-12364 holder)	\$1.25
			#N/A
AX-13936	SCR, Gentrion Module & Thermal Pad Assy, New , All DC Models	>H11	\$175.00
CR-14112	SCR, Gentrion Module, New , All DC Models	(without thermal pad) >H11	\$175.00
CH-19186	SCR, Gentrion Module, Heat Sink Compound, 4 gram		\$15.00
HX-11878	SCR, Gentrion Module, Thermal Pad: All DC.		\$1.00
EC-10910	Line Filter, Low Leakage - All DC Models		\$30.01
AW-10938	OBSOLETE Line Power Cord Assy, 115 Volt	(w/connectors)	\$0.00
SW-10523	Switch, Black On/Off - Relay Box		\$5.00
RY-10681	Relay, K1 Elevation : All DC	(requires soldering)	\$10.65
EH-10637	Strain Relief For Power Cord,#3452		\$4.42
EH-00666	Strain Relief, Large Cable, Old Style		\$1.67
EH-00683	Strain Relief, Medium Cable		\$1.25
EH-00684	Strain Relief, Small Cable		\$1.00
EH-00472	Tie Wrap- Wire Tie- TY-23M		\$0.20
EH-10291	Tie Wrap Base- for wire ties		\$0.67
TR-12368	Transformer, internal for DC Relay Boxes		\$35.01

RELAY BOX PARTS - 50HZ			
AD-10899	Circuit Board Assy. 50Hz D.C.	>H11	\$0.00
AD-09914	Circuit Board Assy. 50Hz D.C.		\$500.10
EF-10517	Fuse, 16 Amp Slo Blo, 50Hz D.C.		\$5.84
EF-10675	Fuse, 1.6 Amp Slo Blo, 50Hz D.C.		\$1.67
EF-10509	Fuse Holder, 16 Amp Slo Blo		\$26.67
EF-10676	Fuse Holder, 1.6 Amp Slo Blo, P.C. Mount.		\$8.45
AX-13936	SCR, Gentrion Module & Thermal Pad Assy, New , All DC Models	>H11	\$175.00
CR-14112	SCR, Gentrion Module, New , All DC Models (w/out thermal pad)	>H11	\$175.00
CR-10505	SCR, Gentrion Module, 50Hz D.C. Units, 230V only,	<H11	\$111.69
AW-16638	Line Power Cord, 50Hz 220 VAC- May require modification to install		\$34.50
SW-10523	Switch, Black On/Off : All		\$5.00

SPEED SENSORS AND PARTS			
AX-09641	OBSOLETE Speed Sensor Assy : 525	USE AX-09837	\$0.00



AX-09837	OBSOLETE Speed Sensor Assy : 540ST, 545, 585	\$0.00
AW-10030	Speed Sensor Cable : 525, 540ST, 545, 585	\$10.87
EC-00434	Speed Sensor, Pick Up- 525, 540ST, 545, 585	\$75.00
FS-07503	OBSOLETE Speed Sensor, Clamp - All DC Models	\$0.00
FS-09236	Speed Sensor, Bracket - All DC Models	\$1.67
HN-00401	Speed Sensor, 10/32 Lock Nut - All DC Models	\$1.67
HS-11594	Speed Sensor, 10/32 x .5 hxhd Screw, Sensor to DC Motor	\$0.25
HS-10082	Speed Sensor, 10/32 X 1 1/8 Screw - All DC Models	\$0.13
HW-00702	Speed Sensor, #10 Lock Washer - All DC Models	\$0.17

### TROTTER TOOLS

FS-12263	Tool: Brush Cap Removal	\$5.10
EH-14257	Brush Seater/Commutator Cleaner, Box of 4	\$35.00
HT-15150	Tool Plcc Chip Extractor	\$4.00